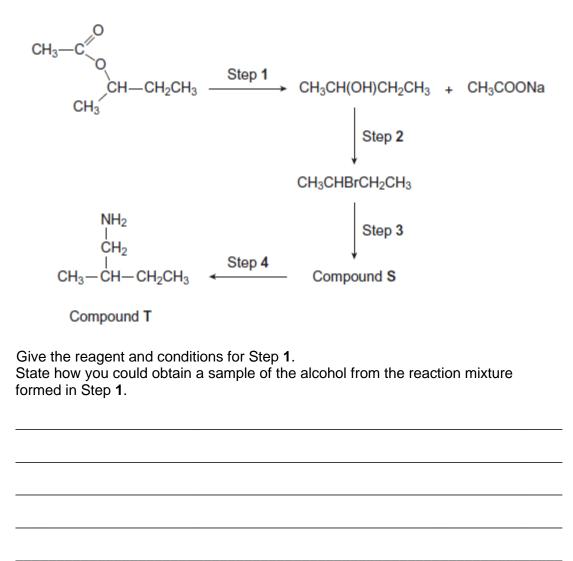


Q11.

(a)

A four-step synthesis of compound **T** is shown.



(b) Draw the structure of compound S.For each of Steps 3 and 4, give a reagent and one condition, other than heat.

(5) (Total 8 marks)

(3)



(2)

Q12.

Esters are used as raw materials in the production of soaps and biodiesel.

(a) A student prepared an ester by two different methods.

Method 1 alcohol + acid anhydride

Method 2 alcohol + acyl chloride

(i) An ester was prepared using method 1, by reacting (CH₃)₂CHOH with (CH₃CO)₂O
 Write an equation for this reaction and give the IUPAC name of the ester formed.
 Equation

IUPAC name of the ester _____

(ii) The same ester was prepared using method ${\bf 2}$ by reacting (CH_3)_2CHOH with CH_3COCI

Outline a mechanism for this reaction.



(b) The ester shown occurs in vegetable oils.
 It can be hydrolysed to make soap and can also be used to produce biodiesel.

CH₂OOCC₁₇H₃₁ CHOOCC₁₇H₃₃ I CH₂OOCC₁₇H₂₉

(i) Write an equation for the reaction of this ester with sodium hydroxide to form soap.

CH₂OOCC₁₇H₃₁ CHOOCC₁₇H₃₃ CH₂OOCC₁₇H₂₉

(2)

(ii) Give the formula of the biodiesel molecule with the highest M_r that can be produced by reaction of this ester with methanol.

(1) (Total 9 marks)

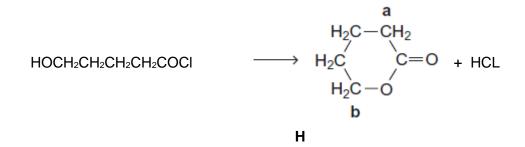


Q13.

This question is about some isomers of $C_5H_8O_2$

(a) Compound **H** is a cyclic ester that can be prepared as shown.

On the structure of \mathbf{H} , two of the carbon atoms are labelled.



(i) Name and outline a mechanism for this reaction.

Use **Table C** on the Data Sheet to give the ¹³C n.m.r. δ value for the carbon atom labelled **a** and the δ value for the carbon atom labelled **b**.



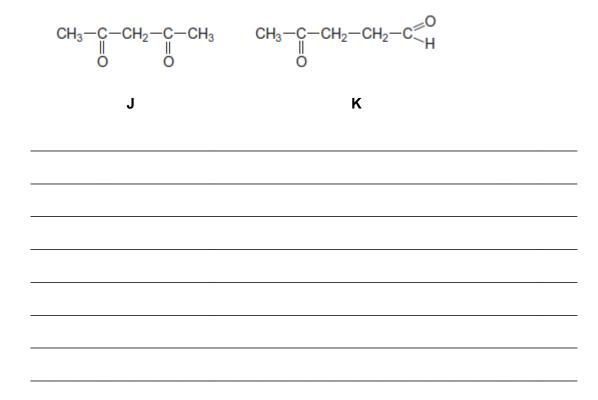


(ii) HOCH₂CH₂CH₂CH₂COCI can also react to form a polyester in a mechanism similar to that in part (i).

Draw the repeating unit of the polyester and name the type of polymerisation involved.

- (2)
- (b) State how you could distinguish between compounds **J** and **K** by a simple test-tube reaction.

State how you could distinguish between **J** and **K** by giving the number of peaks in the ¹H n.m.r. spectrum of each compound.





(c) Draw the structure of each of the following isomers of $C_5H_8O_2$ Label each structure you draw with the correct letter L, M, N, P or Q.

L is methyl 2-methylpropenoate.

M is an ester that shows E-Z stereoisomerism.

N is a carboxylic acid with a branched carbon chain and does not show stereoisomerism.

P is an optically active carboxylic acid.

 ${\bf Q}$ is a cyclic compound that contains a ketone group and has only two peaks in its ${}^1\!{\rm H}$ n.m.r. spectrum.

(5) (Total 19 marks)

Q14.

Esters are produced by the reaction of alcohols with other esters and by the reaction of alcohols with carboxylic acids.

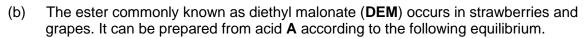
- (a) The esters which make up biodiesel are produced industrially from the esters in vegetable oils.
 - (i) Complete the equation for this formation of biodiesel.

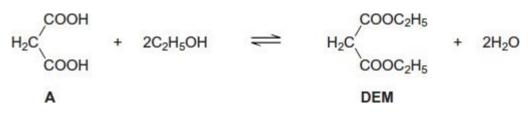
 $C_{17}H_{35}COOCH_{3}$ $C_{17}H_{35}COOCH_{3}$ $C_{17}H_{31}COOCH_{3} + C_{17}H_{31}COOCH_{3} + C_{17}H_{29}COOCH_{3} + C_{17}H_{29}COOCH_{3}$

(ii) Write an equation for the complete combustion of $C_{17}H_{35}COOCH_3$.

(2)

(2)





 A mixture of 2.50 mol of A and 10.0 mol of ethanol was left to reach equilibrium in an inert solvent in the presence of a small amount of concentrated sulfuric acid. The equilibrium mixture formed contained 1.80 mol of **DEM** in a total volume, V dm³, of solution.

Calculate the amount (in moles) of **A**, of ethanol and of water in this equilibrium mixture.

Moles of A	 	 	
Moles of ethanol	 	 	
Moles of water	 	 	

(ii) The total volume of the mixture in part (b)(i) was doubled by the addition of more of the inert solvent.

State and explain the effect of this addition on the equilibrium yield of **DEM**.

Effect

Explanation _____

(2)

(3)

(iii) Using **A** to represent the acid and **DEM** to represent the ester, write an expression for the equilibrium constant K_c for the reaction.



(iv) In a second experiment, the equilibrium mixture was found to contain 0.85 mol of **A**, 7.2 mol of ethanol, 2.1 mol of **DEM** and 3.4 mol of water.

Calculation	
Units	

Q15.

Salicylic acid, $C_6H_4(OH)COOH$, reacts with magnesium to produce magnesium salicylate and hydrogen.

(a) Complete the equation for this reaction.

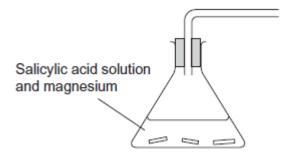
C₆H₄(OH)COOH

(1)



(b) In an alternative method for determining percentage purity, a student reacted a solution of salicylic acid with an excess of magnesium and collected the hydrogen gas that was released.

Complete the diagram below to show an apparatus that could be used to collect and measure the volume of hydrogen gas produced.



(1) (Total 2 marks)

Q16.

The slowing down of chemical processes is important in food storage. Over time, fats may become rancid. This involves the formation of compounds that have unpleasant odours and flavours within the food.

Hydrolysis of fats is one way in which rancid flavours are formed. Fats break down to long-chain carboxylic (fatty) acids and glycerol.

(a) Complete the right-hand side of the equation below to show how hydrolysis affects the molecule of fat shown.

 $\begin{array}{c} \mathsf{CH}_3(\mathsf{CH}_2)_{14}\mathsf{COOCH}_2 \\ \mathsf{CH}_3(\mathsf{CH}_2)_{14}\mathsf{COOCH} \\ \mathsf{CH}_3(\mathsf{CH}_2)_{14}\mathsf{COOCH}_2 + 3\mathsf{H}_2\mathsf{O} \rightarrow 3 \dots + \dots + \dots \end{array}$

(b) Other than by cooling, suggest **one** method that would decrease the rate of hydrolysis of fats.

(2)

(1)



(c) Food can also acquire unpleasant flavours when the fatty acids, produced by hydrolysis of fats, are oxidised by air. This oxidation occurs by a free-radical mechanism. Chemicals called anti-oxidants can be added to food to slow down the oxidation. Suggest why anti-oxidants are **not** regarded as catalysts.

(2)

(d) A student investigated the extent of hydrolysis in an old sample of the fat in part (a). The carboxylic acid extracted from a 2.78 g sample of this fat ($M_r = 806.0$) reacted with 24.5 cm³ of a 0.150 mol dm⁻³ solution of NaOH. Calculate the percentage of the fat that had hydrolysed. Show your working.

(4) (Total 9 marks)



Q17.

The reactions of molecules containing the chlorine atom are often affected by other functional groups in the molecule.

Consider the reaction of CH₃CH₂COCI and of CH₃CH₂CH₂CI with ammonia.

(a) For the reaction of CH₃CH₂COCI with ammonia, name and outline the mechanism and name the organic product.

(6)

(C)



(b) For the reaction of CH₃CH₂CH₂Cl with an **excess** of ammonia, name and outline the mechanism and name the organic product.

Suggest one reason why chlorobenzene (C ₈ H ₅ Cl) does not react with ammonia under normal conditions.		
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		l.
(Total 13 mark		
	(100	



Mark Scheme

Q1	1.
----	----

(a)	M1	NaOH	
. ,		Only score M2 if M1 gained, but mark on from hydroxide. Mention of acid loses M1 & M2	_
	M2	Aqueous/(warm)	1
		Ignore alcoholic / conc / dil.	1
	М3	(Fractional) distillation or described Not just evaporation; not reflux Allow chromatography	
(b)	M1		1
(b)		S is CH ₃ CH(CN)CH ₂ CH ₃ Allow without brackets	1
	Step	3	
	M2	KCN (mark on from CN ⁻) Not HCN, not KCN with acid	1
	М3	<u>Alcoholic</u> / (aqueous) Allow ethanolic Can only score M3 if M2 gained	1
	Step	4	
	M4	H ₂	
		LiAIH ₄	
		Na Can only score M5 if M4 gained	1
	M5	Ni or Pt or Pd	
		Ethoxyethane or ether	
		LiAlH ₄ with acid loses both M4 and M5	
		Ignore 'followed by acid'	
		Na	
		Ethanol NOT NaBH₄ OR Sn/HCl	



Penalise other extras as list Ignore pressure or temperature

[8]

1

1

4

1

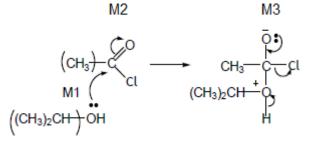
Q12.

(a) (i) $(CH_3)_2CHOH + (CH_3CO)_2O \rightarrow CH_3COOCH(CH_3)_2 + CH_3COOH$ *Allow* $CH_3CO_2CH(CH_3)_2$ and CH_3CO_2H *Ignore* $(CH_3)_2 - C$ *in equation*

(1)-methylethyl ethanoate OR

Propan-2-yl ethanoate Ignore extra or missing spaces, commas or hyphens

(ii)



M4 for 3 arrows and lp

NO Mark for name of mechanism

M1 for lone pair on O and arrow to C or to mid-point of space between O and C

M2 for arrow from C=0 bond to O

- M2 not allowed independent of M1, but allow M1 for correct attack on C+
- + rather than δ + on C=O loses M2
- If CI lost with C=O breaking, max1 for M1

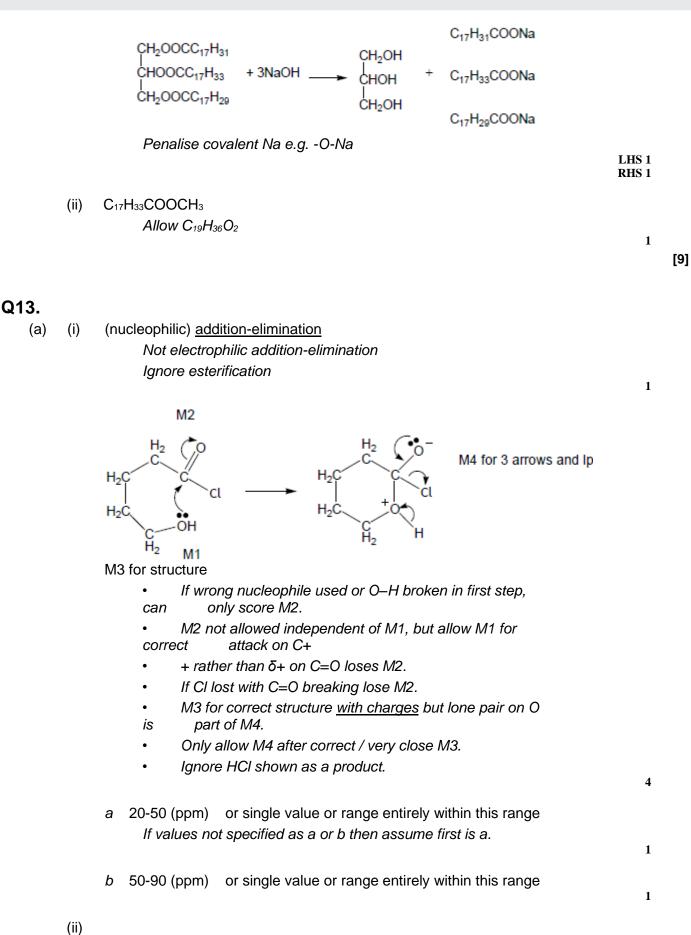
M3 for correct structure <u>with charges</u> (penalise wrong alcohol here) but lone pair on O is part of M4 Penalise $(CH_{3})_{2} - C$ in M3

M4 for lone pair on O and three arrows

- Only allow M4 after correct / very close M3
- M4 can be gained over more than one structure
- Ignore CI- removing H⁺

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$$O \qquad O$$
Must have trailing bonds, but ignore n.
$$OR -OCH_2CH_2CH_2CH_2CO - OR -CH_2CH_2CH_2CO - \frac{Allow}{-O-(CH_2)_4 - C} - \frac{U}{O}$$

 $-O-CH_2CH_2CH_2CH_2-C$ **OR** $-CH_2CH_2CH_2CH_2-C$

but not - C₄H₈₋

one unit only

Condensation

(b)

Tollens' Fehling's / Benedicts Acidified po dichromate

Penalise wrong formula for Tollens or missing acid with potassium	
dichromate but mark on.	

J	No reaction / no (visible) change / no silver mirror	No reaction / no (visible) change / stays blue / no r ed	No reaction / no (visible) change / stays orange / does not turn green
		ppt	gicch
	L	(visible) change /	(visible) change / / / no silver mirror stays blue / no r ed

Ignore 'clear', 'nothing'.

Penalise wrong starting colour for dichromate.

к	Silver <u>mirror</u> / grey <u>ppt</u>	Red <u>ppt</u>	(orange) turns green
		(allow brick red or red-orange)	

J Two (peaks)

Allow trough, peak, spike.

K Four (peaks)

Ignore details of splitting. If values not specified as J or K then assume first is J.

1

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1

1

1

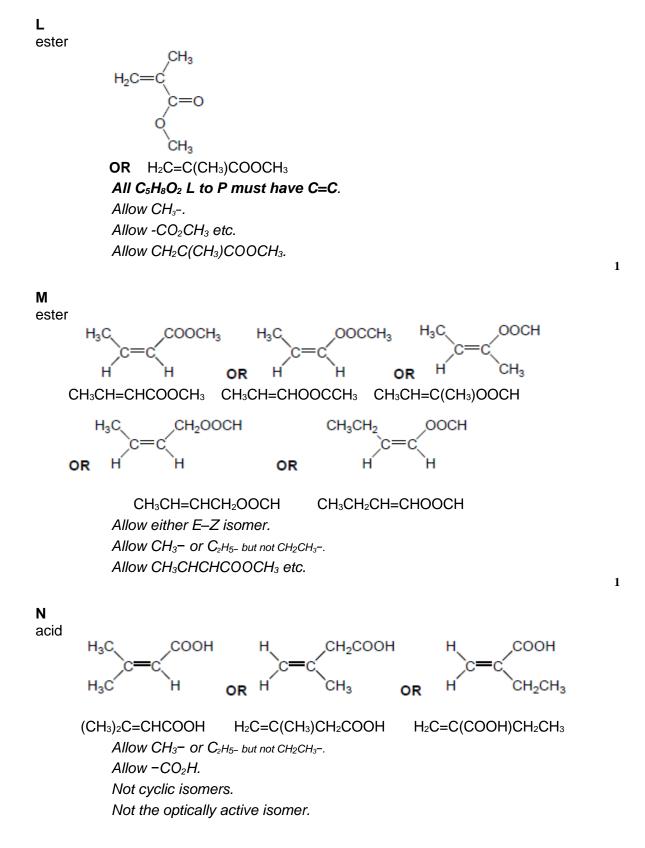
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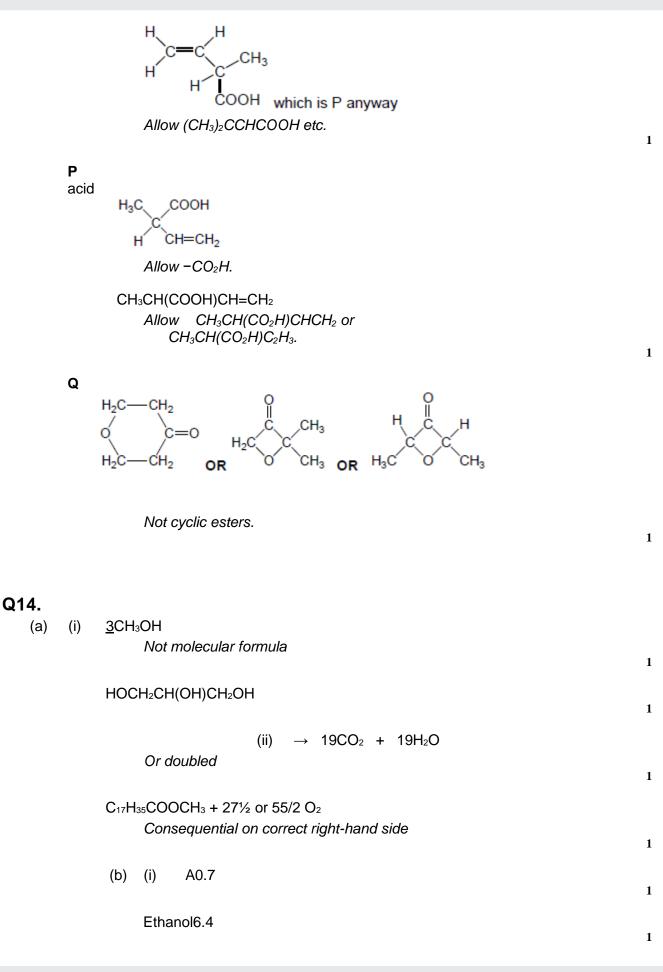
(c) If all the structures are unlabelled, assume that the first drawn ester is L, the second ester is M; the first drawn acid is N, the second P. The cyclic compound should be obvious.



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[19]



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1

		Water3.6	1	
	(ii)	No effect <i>If wrong,</i> $CE = 0$	1	
		Equal moles on each side of equation <i>OR</i> V cancels Ignore moles of gas	1	
	(iii)	$K_{c} = \frac{\left[\text{DEM}\right] \left[H_{2}O\right]^{2}}{\left[A\right] \left[C_{2}H_{5}OH\right]^{2}}$		
		Must have all brackets but allow ()	1	
	(iv)	$\frac{2.1 \times (3.4)^2}{0.85 \times (7.2)^2}$		
		If K_c wrong can only score M4 for units consequential to their K_c working in (b)(iv)	1	
		M3 0.55 (min 2dp)	1	
		M4 No units	1	[13]
15. (a)	Mg	+ $2C_6H_4(OH)COOH \rightarrow (C_6H_4(OH)COO)_2Mg + H_2$ Accept multiples, including fractions.	1	
(b)	Gas	s syringe / inverted burette over water / measuring cylinder over water Collection apparatus must show graduations or be clearly labelled (eg syringe, burette, measuring cylinder).	1	[2]
16.				-

Q16.

Q15.

(a) CH₃(CH₂)₁₄COOH

Allow molecular formulae.

CH₂OHCHOHCH₂OH

Allow one mark only if formulae are swapped in position.

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		1
(b)	Keeping the foodstuff dry	
()	Allow an answer which refers to removal of water from the environment.	
	Do not allow dehydration / removal of water from the fat.	1
(c)	They (antioxidants) react with free radicals	1
	And they are used up in the reaction / do not remain behind after reaction Lose one mark for any reference to 'catalysts can't slow down a reaction'.	1
(I)		1
(d)	Mol of fat = $(2.78 / 806 =) 3.45 \times 10^{-3}$	
	Mol of NaOH = 3.68×10^{-3} = mol of fatty acid	1
	Mol of NaOH = 3.68 × 10 ⁻³	
	Mol of fat hydrolysed = 1.23×10^{-3}	1
	Mol of fat hydrolysed = (3.68 × 10 ⁻³ / 3 =) 1.23 × 10 ⁻³	1
	More that hydrolysed = $(3.00 \times 10^{-9} \text{ s}^{-9})$ 1.23×10^{-9} Mass of fat hydrolysed = 0.987 g	
	Mass of factive of year of sea = 0.307 g	1
	Percentage hydrolysed = 35.5 – 35.7	
	Percentage hydrolysed = 35.5 – 35.7	
	Do not penalise precision at any point.	
	Since there are a variety of approaches to this calculation, award four marks for a correct answer but it must be clear that there is some relevant working.	
	The answer alone gets M4 only.	
	Any incorrect use of the 3:1 ratio is $CE - Iose M3$ and M4.	
		1

- Q17.
 - (a) (Nucleophilic) addition-elimination
 - Minus sign on NH₃ loses M1(but not M4 also)
 - M2 not allowed independent of M1, but

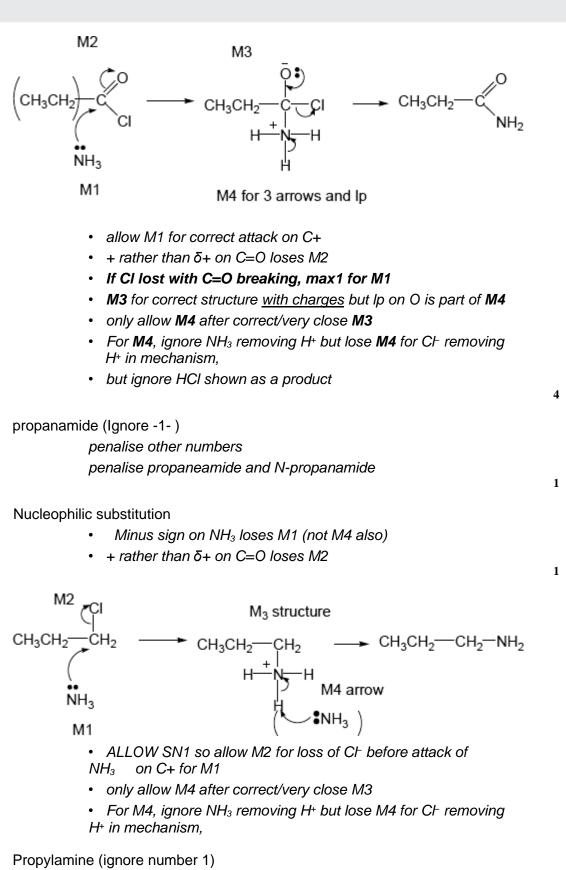
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[9]

(b)



4



• but ignore HCI shown as a product

or propan-<u>1</u>-amine or <u>1</u>-aminopropane (<u>number 1 needed</u>) penalise other numbers allow <u>1</u>-propanamine



1

1

- (c) electron rich ring or benzene or pi cloud <u>repels</u> nucleophile/ammonia *Allow*
 - C–Cl bond is short/stronger than in haloalkane
 - C-Cl is less polar than in haloalkane
 - resonance stabilisation between ring and Cl

[13]