Question 4					
(a)	(i)	10.8 %	1		
		More modern syntheses have considerably improved upon this overall yield.			
	(ii)	Mass of diazepam per dose = 5 × 10 ⁻³ g			
	,	Total mass of diazepam = 5×10^{-3} g $\times 4 \times 365 \times 3$ Total mass of diazepam = 21.9 g [Allow an extra day added for a leap year.] Amount of diazepam = 21.9 g / 284.734 g mol ⁻¹			
		Amount of diazepam = 0.0769 mol			
		Amount of 4-chloroaniline = $0.0769 \text{ mol} / 0.108$ Amount of 4-chloroaniline = 0.712 mol Molecular formula of 4-chloroaniline = C_6H_6NCl M_r of 4-chloroaniline = $(6 \times 12.01 \text{ g mol}^{-1}) + (6 \times 1.008 \text{ g mol}^{-1}) + 35.45 \text{ g mol}^{-1} + 14.01 \text{ g mol}^{-1}$	1		
		M _r of 4-chloroaniline = 127.568 g mol ⁻¹			
		Mass of 4-chloroaniline = 0.712 mol × 127.568 g mol ⁻¹ Mass of 4-chloroaniline = 90.8 g			
		[Correct answer scores both marks. Error carried forward: accept answers based on incorrect answer to (a)(i)]	1		
(b)		Structure of A			
		romine atom is in wrong position on benzene ring, no credit is given here, but full credit is arded in B, D, E and F provided rest of structure correct.]	1		
		Structure of B			
		H Br CI	1		
	Structure of C				
		The second secon	1		

Structure of D	
Br CI	1
Structure of E	
H ₂ N Br	1
Structure of F	
D H N O	1
Structure of G	
CI NH CI	1
Structure of H	
ONH ₂	1
[Allow stereoisomer with other geometry around C=N bond.]	
place december man out of governor y around o 14 bonds.	

(c)	Structure of I	
	CI HN S	1
	Structure of J	
	[Accept either structure. Also allow stereoisomer with other geometry around the top C=N bond in the right hand structure.] The left structure is believed to be the predominant one. Structure of K	1
	[Accept either structure and also any stereoisomers with alternative geometries around C=N bonds not in the ring.] The left structure is believed to be the predominant one.	1
(d)	Isomerisation	1
	DEAD is also sometimes known as DEADCAT.	
		45
	Total	15