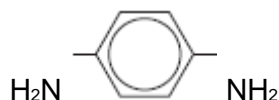


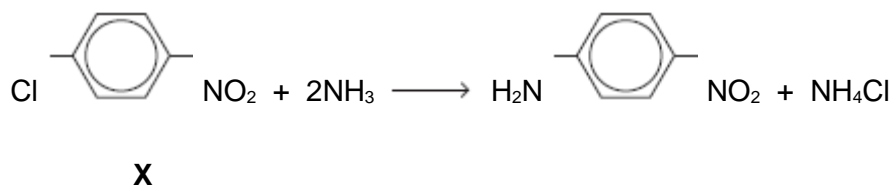


- (b) One of the monomers used in the synthesis of Kevlar is



An industrial synthesis of this monomer uses the following two-stage process starting from compound **X**.

Stage 1



Stage 2



- (i) Suggest why the reaction of ammonia with **X** in Stage 1 might be considered unexpected.

(2)

- (ii) Suggest a combination of reagents for the reaction in Stage 2.

(1)

- (iii) Compound **X** can be produced by nitration of chlorobenzene.

Give the combination of reagents for this nitration of chlorobenzene.

Write an equation or equations to show the formation of a reactive intermediate from these reagents.

Reagents _____

Equation(s) _____

(3)



- (iv) Name and outline a mechanism for the formation of **X** from chlorobenzene and the reactive intermediate in part (iii).

Name of mechanism _____

Mechanism

(4)

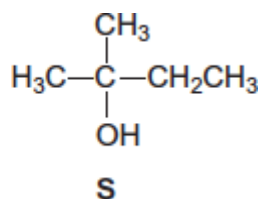
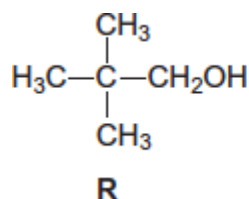
(Total 11 marks)

Q12.

Describe how you could distinguish between the compounds in the following pairs using **one** simple test-tube reaction in each case.

For each pair, identify a reagent and state what you would observe when both compounds are tested separately with this reagent.

(a)



Reagent _____

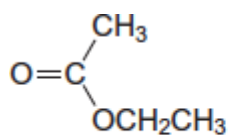
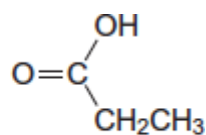
Observation with **R** _____

Observation with **S** _____

(3)



(b)

**T****U**

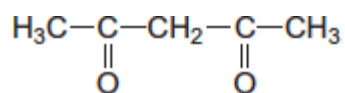
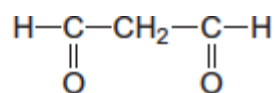
Reagent _____

Observation with **T** _____

Observation with **U** _____

(3)

(c)

**V****W**

Reagent _____

Observation with **V** _____

Observation with **W** _____

(3)**(Total 9 marks)**

**Q13.**

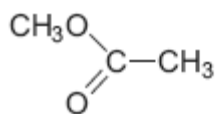
Organic chemists use a variety of methods to distinguish between compounds. These methods include analytical and spectroscopic techniques.

- (a) The following compounds can be distinguished by observing what happens in test-tube reactions.

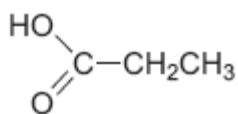
For each pair, suggest a suitable reagent or reagents that could be added separately to each compound in order to distinguish them.

Describe what you would observe with each compound.

(i)



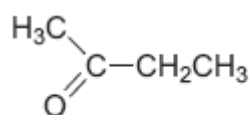
E



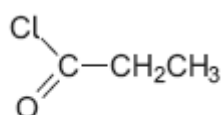
F

(3)

(ii)



G

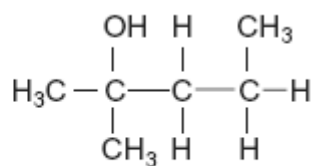
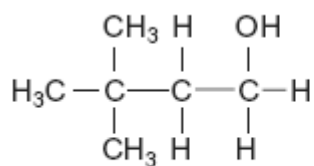


H

(3)

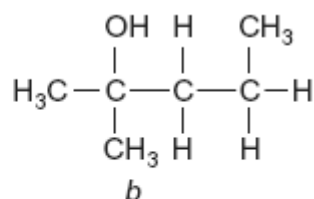
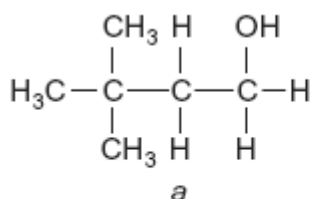


(iii)



(3)

- (b) Compounds **J** and **K** can also be distinguished using spectroscopic techniques such as ^1H n.m.r.



- (i) Name compound **J**.

Give the total number of peaks in the ^1H n.m.r. spectrum of **J**.

State the splitting pattern, if any, of the peak for the protons labelled **a**.

(3)



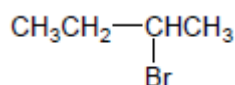
Mark Scheme

Q10.

Step 1

HBr

In any step, if wrong reagent or extra wrong reagent, can only score mechanism mark, but if AlCl_3 added in Step 3, lose M7 but can score M8 & M9



M1
1

M2
1

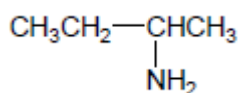
electrophilic addition

If 1-bromobutane structure given for M2 then 1-aminobutane structure for M5, penalise M2 and M5 but mark M8 consequentially

M3
1

Step 2

NH_3



M4
1

If 1-bromobutane structure given for M2 then 2-aminobutane structure for M5, penalise M2, M5 and M8

M5
1

nucleophilic substitution

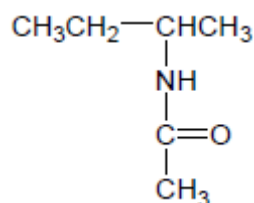
If 2-bromobutane structure given for M2 then 1-aminobutane structure, penalise M5 and M8

M6
1

Step 3

CH_3COCl or $(\text{CH}_3\text{CO})_2\text{O}$

Allow C_2H_5 for CH_3CH_2

M7
1M8
1

(nucleophilic) addition-elimination

*Not allow (electrophilic) addition-elimination*M9
1

[9]

Q11.(a) Hydrogen bond(ing)*Allow H bonding.**Penalise mention of any other type of bond.*

1

(b) (i) Ammonia is a nucleophile

Allow ammonia has a lone pair.

1

Benzene repels nucleophiles

*Allow (benzene) attracts / reacts with electrophiles.***OR** *benzene repels electron rich species or lone pairs.***OR** *C-Cl bond is short / strong / weakly polar.*

1

(ii) H_2 / Ni **OR** H_2 / Pt **OR** Sn / HCl **OR** Fe / HCl *Ignore dil / conc of HCl.**Ignore the term 'catalyst'.**Allow H_2SO_4 with Sn and Fe but not conc.**Ignore NaOH following correct answer.**Not NaBH_4 nor LiAlH_4 .*

1

(iii) conc HNO_3 conc H_2SO_4

1

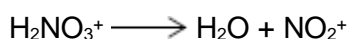
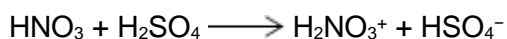
If either or both conc missed can score 1 for both acids.

1

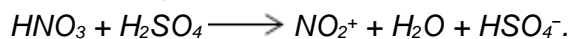




OR using two equations



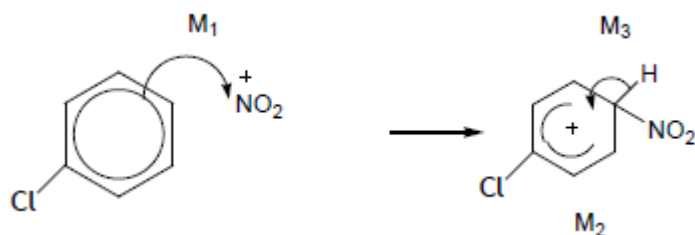
Allow 1:1 equation.



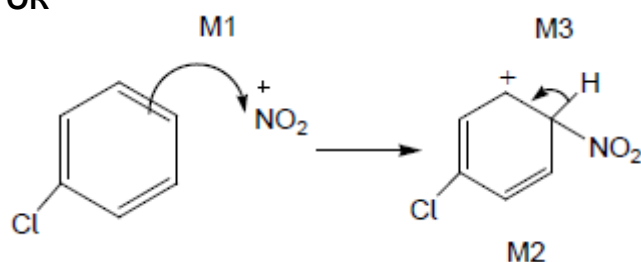
1

(iv) Electrophilic substitution

1



OR



- Ignore position or absence of Cl in M1 but must be in correct position for M2.
- M1 arrow from within hexagon to N or + on N.
- Allow NO_2^+ in mechanism.
- Bond to NO_2 must be to N for structure mark M2.
- Gap in horseshoe must be centered around correct carbon (C1).
- + in intermediate not too close to C1 (allow on or "below" a line from C2 to C6).
- M3 arrow into hexagon unless Kekule.
- Allow M3 arrow independent of M2 structure.
- Ignore base removing H in M3.
- + on H in intermediate loses M2 not M3.

3

[11]

Q12.

In each section

- If wrong or no reagent given, no marks for any observations;
- Penalise incomplete reagent or incorrect formula – but mark observations
- Mark each observation independently



- Allow *no reaction* for no change / no observable reaction in all three parts, but not *none* or *nothing*
- Q says **one test**. If two tests are given, score zero

(a)

	$K_2Cr_2O_7 / H^+$	$KMnO_4 / H^+$	Lucas test ($ZnCl_2 / HCl$)
--	--------------------	----------------	----------------------------------

1

R Primary alcohol	(Orange) goes green Penalise wrong starting colour	(purple) goes colourless / decolourises allow goes brown	No cloudiness
-----------------------------	--	--	---------------

1

S Tertiary alcohol	no change / no observable reaction	no change / no observable reaction	Rapid cloudiness
------------------------------	------------------------------------	------------------------------------	------------------

1

Allow acidified potassium manganate and acidified potassium dichromate without oxidation numbers

(b)

	$Na_2CO_3 / NaHCO_3$ <small>named carbonate</small>	metal eg Mg	named indicator
--	--	-------------	-----------------

PCl_5 PCl_3

$SOCl_2$

Named alcohol + HCl / H_2SO_4

1

T ester	no change / no observable reaction	no change / no observable reaction	no effect
-------------------	------------------------------------	------------------------------------	-----------

no change / no observable reaction

1

U Acid	Effervescence or (CO_2) gas formed	Effervescence or (H_2) gas formed	acid colour
------------------	--	---------------------------------------	-------------

Fumes / (HCl) gas formed

Sweet smell

1



(c)

	Fehling's / Benedict's	Tollens' / $[\text{Ag}(\text{NH}_3)_2]^+$	$\text{K}_2\text{Cr}_2\text{O}_7/\text{H}^+$
--	---------------------------	---	--

I₂ / NaOH

1

V Ketone	no change / no observable reaction	no change / no observable reaction	no change / no observable reaction
--------------------	--	--	--

Yellow ppt

1

W aldehyde	Red ppt	Silver mirror	(Orange) goes green Penalise wrong starting colour
----------------------	---------	---------------	---

no change / no observable reaction

1

[9]

Q13.

(a) (i) Single reagent

If wrong single reagent, CE = zero

Incomplete single reagent (e.g. carbonate) or wrong formula (e.g. NaCO_3) loses reagent mark, but mark on

For "no reaction" allow "nothing"

Different reagents

If different tests on E and F; both reagents and any follow on chemistry must be correct for first (reagent) mark.

Reagent must react: i.e. not allow Tollens on G (ketone) – no reaction.

Second and third marks are for correct observations.

i.e. for different tests on E and F, if one reagent is correct and one wrong, can score max 1 for correct observation with correct reagent.

 PCl_5 PCl_3 SOCl_2

1

E ester $\text{Na}_2\text{CO}_3/\text{NaHCO}_3$ named carbonate

metal e.g. Mg

no reaction



no reaction

named indicator

no effect

No reaction

1

F acid

$\text{Na}_2\text{CO}_3/\text{NaHCO}_3$ named carbonate

Effervescence or CO_2

metal e.g. Mg

Effervescence or H_2

named indicator

acid colour

fumes

1

(ii) Single reagent

If wrong single reagent, CE = zero

Incomplete single reagent (e.g. carbonate) or wrong formula (e.g. NaCO_3) loses reagent mark, but mark on

For “no reaction” allow “nothing”

Different reagents

If different tests on E and F; **both** reagents and any follow on chemistry must be correct for first (reagent) mark.

Reagent must react: i.e. not allow Tollens on

G (ketone) – no reaction.

Second and third marks are for correct observations.

1

i.e. for different tests on E and F, if one reagent is correct and one wrong, can score max 1 for correct observation with correct reagent.

G ketone

AgNO_3

no reaction

$\text{Na}_2\text{CO}_3/\text{NaHCO}_3$ named carbonate

water

no reaction



named indicator

no effect

Named alcohol

no reaction

Named amine or ammonia

no reaction

1

H Acyl chloride

AgNO₃

(white) ppt

Na₂CO₃/NaHCO₃ named carbonate

Effervescence or CO₂ or fumes or exothermic

water

fumes

named indicator

acid colour

Named alcohol

Smell or fumes

Named amine or ammonia

fumes

1

Allow iodoform test or Brady's reagent (2,4,dnph) test (both positive for G)

(iii) Single reagent

If wrong single reagent, CE = zero

Incomplete single reagent (e.g. carbonate) or wrong formula (e.g. NaCO₃) loses reagent mark, but mark on

For "no reaction" allow "nothing"

Different reagents

If different tests on E and F; **both** reagents and any follow on chemistry must be correct for first (reagent) mark.

Reagent must react: i.e. not allow Tollens on G (ketone) – no reaction.



Second and third marks are for correct observations.

i.e. for different tests on E and F, if one reagent is correct and one wrong, can score max 1 for correct observation with correct reagent.

1

J Primary alcohol

$K_2Cr_2O_7/ H^+$

goes green

$KMnO_4/ H^+$

decolourised / goes brown

Lucas test ($ZnCl_2/HCl$)

Penalise missing H^+ but mark on

1

K Tertiary alcohol

$K_2Cr_2O_7/ H^+$

No reaction

$KMnO_4/ H^+$

no reaction

Lucas test ($ZnCl_2/HCl$)

Rapid cloudiness

1

If uses subsequent tests e.g. Tollens/Fehlings, test must be on product of oxidation

(b) (i) 3,3-dimethylbutan-1-ol

Allow 3,3-dimethyl-1-butanol

1

4

1

Triplet on three

1

(ii) 2-methylpentan-2-ol

Allow 2-methyl-2-pentanol

1

5

1

Singlet or one or no splitting

1

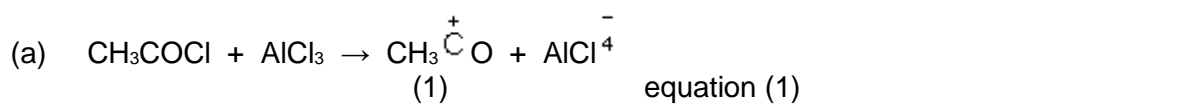


[15]

Q14.

Acidified potassium dichromate(VI)	1
Turns green with propan-2-ol and propanal	1
No reaction with hexene and 1-bromopropane	1
Tollens with propan-2-ol and propanal	1
only propanal gives silver mirror	1
Bromine water	1
Decolourised by hexane	1
No reaction with 1-bromopropane	1
Warm NaOH followed by acidified AgNO ₃	1
White ppt with 1-bromopropane	1

[10]

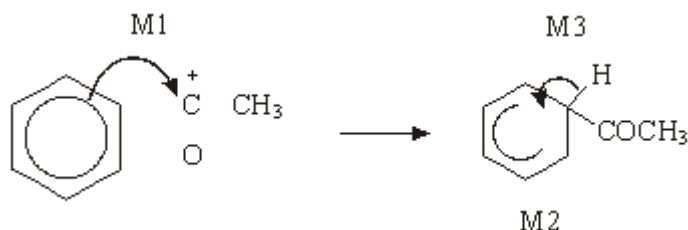
Q15.

penalise wrong alkyl group once at first error
 position of + on electrophile can be on O or C or outside []
 penalise wrong curly arrow in the equation or lone pair on AlCl₃ else ignore

Electrophilic substitution

NOT F/C acylation

1



horseshoe must not extend beyond C2 to C6 but can be smaller

+ not too close to C1

M3 arrow into hexagon unless Kekule

allow M3 arrow independent of M2 structure

M1 arrow from within hexagon to C or to + on C

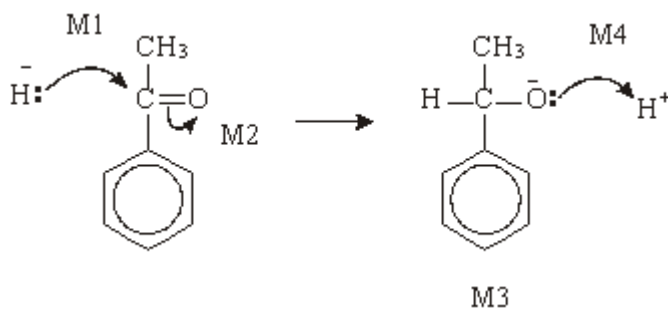


+
+ must be on C of RCO

3

(b) Nucleophilic addition
NOT reduction

1



M2 not allowed independent, but can allow M1 for attack of H⁻ on C+ formed

4

1-phenylethan(-1-)-ol or (1-hydroxyethyl)benzene

1

(c) dehydration or elimination

1

(conc) H_2SO_4 or (conc) H_3PO_4

allow dilute and Al_2O_3

Do not allow iron oxides

1

[14]